

**H2X** FITNESS  
SWIM SPAS



WATER TO THE EXTREME™

RELAX. IT'S  
**Master  
Spas**®





WATER TO THE EXTREME™

# WIN YOUR DAY

## INTRODUCING THE SWIM SPA THAT GIVES YOU POWER OVER YOUR WELLNESS

Exercise and entertain in the convenience and privacy of your backyard — without the upkeep of a traditional pool. With an H2X Fitness Swim Spa, you will be able to swim, jog, and work out against the water current created by our innovative jet system. Enjoy the built-in therapy of the contoured seating and massaging jets, all designed so you can own your wellness — and win your day.

### MOVE BETTER

The H2X Fitness Swim Spa helps you get active and stay active. Enjoy swimming, walking, rowing, and fitness activities.

### FEEL BETTER

Together, premium therapy jets and warm water deliver the ultimate in relaxation.

### LIVE BETTER

The H2X Fitness Swim Spa series helps you achieve balance with your health, life and family — year-round.



# FITNESS

## SWIM AND EXERCISE WITH CONVENIENCE

H2X Fitness Swim Spas give you the freedom to enjoy effective, low-impact workouts — without the frustration of a fitness center. Once in the water, you'll find that H2X models have a large, flat floor with no hidden obstacles, making it the choice for a variety of fitness exercises. With the jets off, you can experience the benefits of resistance training and range-of-motion exercises. Water buoyancy naturally makes exercising easier on the joints, and this approach offers a total mind and body workout that is effective, yet gentle.

### SWIM

Enjoy a continuous swimming experience with an H2X Fitness Swim Spa. Thanks to an adjustable jet system, a flow of water creates resistance so you can move — without actually moving. Swim, jog, or practice drills without having to turn. You have the power to set the pace of your workout by changing the speed via activation of your multiple pumps. Everyone from novice swimmers to competitive triathletes will enjoy the experience that mimics open-water swimming. That's why Master Spas Swim Spas are the Official Swim Spas of the IRONMAN® World Championship.



*"This spa is a dream come true. I can swim anytime, on my own terms, without worrying about scheduling or the cleanliness of public pools — and I can use it for way longer than just two summer months!"*

— Vesna, Ontario





CHALLENGER 15 D



## FITNESS

The buoyancy of water reduces stress on the joints, improves range of motion and offers natural resistance. All fitness levels can benefit from using the H2X for aerobics, strengthening, and stretching.



## TRAINING

The H2X Fitness Swim Spa allows you to train year-round in an environment where you control the resistance and water temperature. Whether you are a first-time triathlete or a seasoned marathoner, you can progress to higher-level training without additional stress.



## CONVENIENCE

With an H2X, fitting in a workout or recovery session is easy. The H2X is just steps away, year-round, so you don't have to worry about traffic or pool hours.



*"The aquatic workout kit is really fun! I just had back surgery three months ago and needed a low-impact workout and a way to strengthen my core. I've lost weight, and my back feels better! Plus, the jets help massage my back with the high heat. I'm definitely motivated to workout!"*

— Korinne, Texas



## H2XERCISE FITNESS SYSTEM

Enjoy the benefits of aquatic resistance training with the H2Xercise fitness equipment designed by Master Spas together with aquatic fitness/conditioning expert Dr. Rick McAvoy. With the purchase of your swim spa, you'll receive a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.

# THERAPY

## RELAXATION FOR YOUR BODY AND MIND

Life can be busy but it should not get in the way of taking time for yourself. The H2X Fitness Swim Spa provides a calming retreat where you can find relief from muscle aches and achieve peace of mind. Experience the best of hydrotherapy with adjustable temperature controls and thoughtful jet placement.



### RELAX

Experience the reverse molded StressRelief Neck and Shoulder Seat™, available on select models\*. Specially designed shoulder jets deliver a tension-relieving massage where it's needed most, across the neck and shoulders.

\*Challenger 15D and 19D only.



### RECOVER

The jets of the Xtreme Therapy Cove deliver a complete therapeutic massage for your lower back, hips, thighs, and calves. The warm water also improves circulation, delivering nutrients and oxygen to tired muscles.



### RENEW

Taking time at the end of a busy day can help you ease stress, improve your mood, and sleep better. Spending 20 minutes in the therapy seats of an H2X is time to make yourself and your wellness a priority.

## MASTER BLASTER® FOOT MASSAGE THERAPY

Our exclusive Master Blaster Foot Massage Therapy System uses a cluster jet with 14 individual nozzles designed to rejuvenate your body through an encompassing foot massage. Master Blaster Therapy comes standard on the Challenger 19 D only.





CHALLENGER 15 D  
Wave led light not included



*"My wife and I both have arthritis at the knees, and the exercise we get in the Challenger 19 D, along with the spa section for just relaxing, has exceeded our expectations."*

*— Gary, California*





# RELAX

## EASY TO OWN, EASY TO ENJOY

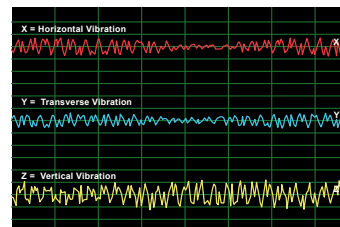
At Master Spas, we build year-round use and energy savings into our swim spas. The Icynene foam insulation of the H2X is environmentally friendly and exceeds even the most stringent efficiency regulations. It makes the H2X one of the most energy-efficient swim spas on the market, saving you money on your monthly utility bill.

## ADVANTAGES OF ICYNENE FOAM INSULATION

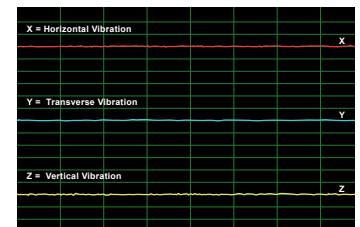
- Retains its insulating value for the life of the product unlike Urethane based foam that can lose 50% of its insulating value within two years
- Does not produce any harmful off-gas
- Mold and mildew resistant
- The only insulating material certified by the Envirodesic Certification Program for healthier air quality

## NOISE REDUCTION SYSTEM

We make it easier to find your quiet place with our exclusive Noise Reduction System. The system reduces pump and motor vibration significantly as compared to the industry standard system.



The industry standard is 153% more vibration than Master Spas' NRS.



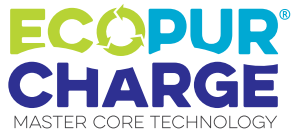
Master Spas' NRS significantly reduces pump and motor noise and vibration.

## LESS NOISE = MORE RELAXING

The unique motor mount of the Noise Reduction System was developed by Master Spas' world-class engineers and our industry-leading suppliers. The system is on Pump 1 of every H2X Swim Spa.



## CLEAN, REFRESHING WATER



At Master Spas, we want you to spend more time enjoying your swim spa and less time taking care of it. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system.

Taking a hint or two from Mother Nature, the EcoPur® Charge water purification system incorporates a specific blend of minerals into one of the filters in your swim spa. As the water rushes into, over, and through EcoPur® Charge, large contaminants are first filtered from the water. Then, the water interacts with

a special blend of minerals, including copper (Cu) and zinc (Zn), creating an electro-chemical reaction that helps eliminate many microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smell associated with common

systems. Every H2X Fitness Swim Spa by Master Spas also features an advanced Ozone system that kills pathogens and microorganisms, while destroying organic materials. It also oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



### MAST3RPUR™ WATER MANAGEMENT SYSTEM

The synergistic blend of three proven natural sanitizers provides water quality and swim spa care not found in any other swim spa, including those with salt systems. The optional Mast3rPur™ Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



When absorbed in water, **ozone** kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal **UV-C light** is exposed to water, it inactivates microorganisms and breaks down chloramines.



The unique combination of **copper and zinc** in the patent-pending EcoPur® Charge filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

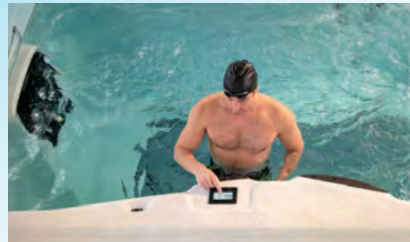
Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively. Clean, clear, fresh-smelling, and better-feeling water is available now with less work...another innovative, exclusive benefit only available through Master Spas.

# SEE THE DIFFERENCE



## VELOCITY INJECTOR PLATE TECHNOLOGY

We want you to get the most out of your swim spa experience. That's why Master Spas designed the Velocity Injector Plate (VIP) Technology. The unique design of the plate takes advantage of the flow of water to control turbulence and increase water volume. This means that you will feel the difference from the first stroke. And, because it changes the way the water is released into the swim spa, the system offers much better performance than standard jetted swim spas.



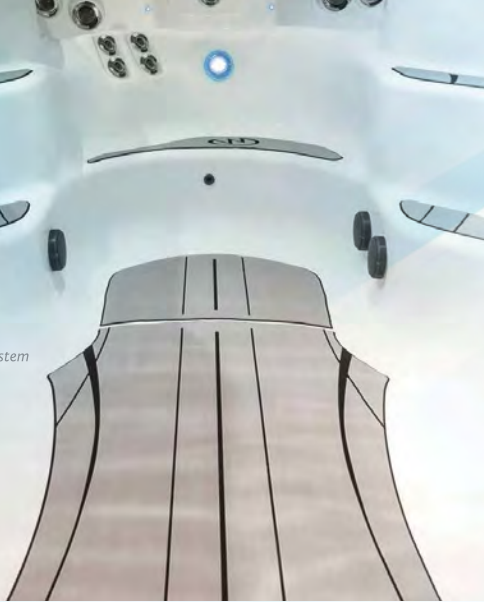
## CHALLENGER SERIES

The Challenger bridges the gap between fitness and performance, so you can take your training to the next level. Challenger models feature an innovative jet system that does not introduce air into the water stream. With VIP Technology and six strategically placed jets, the system creates a smooth, wide current of water that can challenge a novice or elite swimmer with the press of a button/s. Plus, experience the hydrotherapy and relaxation you want and need.



The SoftTread™ Nonslip, Comfort Floor System provides better grip, traction and comfort on both the steps and floor of the swim spa.

*SoftTread is a trademark of Hyperform, Inc., dba SwimDek.*



## SHELL OPTIONS



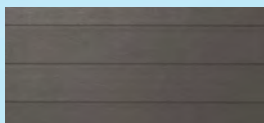
Sterling Silver Marble



## SKIRT OPTIONS

DuraMaster Premium™ polymer skirting is available in beautiful graphite grey and is so durable, it comes with a lifetime warranty. MasterTech™ Deluxe skirting features authentic wood grain patterns for a rich, three-dimensional look.

DURAMASTER PREMIUM™ SKIRTING (standard)



Graphite Grey (shown above)

## KEY FEATURES

### MAST3RPUR™ WATER MANAGEMENT SYSTEM

A synergistic blend of three proven natural water sanitizers combine to make a dramatically more effective chemical reaction known as Advanced Oxidation Process. This results in clean, clear, fresh-smelling, and silkier water. The Mast3rPur option comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.

### SOFTTREAD™ NONSLIP, COMFORT FLOOR SYSTEM BY SWIMDEK®

Continuing our trend to make the best even better, we've raised the bar with the optional SoftTread™ Nonslip, Comfort Floor System by SwimDek®. This system provides better grip, traction, and comfort on both the steps and floor of the swim spa, making our swim spas as safe and easy as possible to use while getting in, out, or exercising.

### LED LIGHTING

LED lighting comes standard on our H2X models including waterline LEDs, illuminated waterfalls and specific topside controls.

### WI-FI MODULE (not included)

Remotely control the operations of your swim spa via a Wi-Fi module add-on that works with a swim spa control app.



BY MASTER SPAS



## Challenger 15 D *Elite Performance, Airless VIP System*

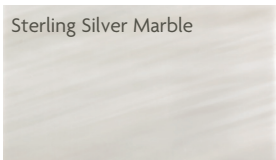
The Challenger 15 D features a large uninhibited area that is perfect for swimming, exercise, and family fun. The Airless VIP Technology enhances the swim jet performance and allows you to customize the pace through activation of the pumps. Plus, when it comes to hydrotherapy, rehabilitation, and relaxation, nothing compares to the Xtreme Therapy Seat and Xtreme Therapy Cove. The smallest footprint of any Challenger model, it's ideal for small backyards.



Dimensions	457 cm x 239 cm
Depth	153 cm
Water Capacity	7 306 L
Weight: Dry/Full	1 148 kg / 8 870 kg
Propulsion System	Airless VIP Technology
Power Requirement	32 Amps
Pumps	1x 2-Spd 3HP + 1x 1-Spd 3HP + 1x 1-Spd 2.5HP
Stainless Steel Jets	45 (Including 6 Airless VIP Jets)
Water Features	5
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Exclusive Features	StressRelief Neck and Shoulder Seat™ Mast3rPur™ Water Management System SoftTread™ Nonslip
Exclusive Accessories	H2Xercise™ Fitness System

### SHELL OPTION

Sterling Silver Marble

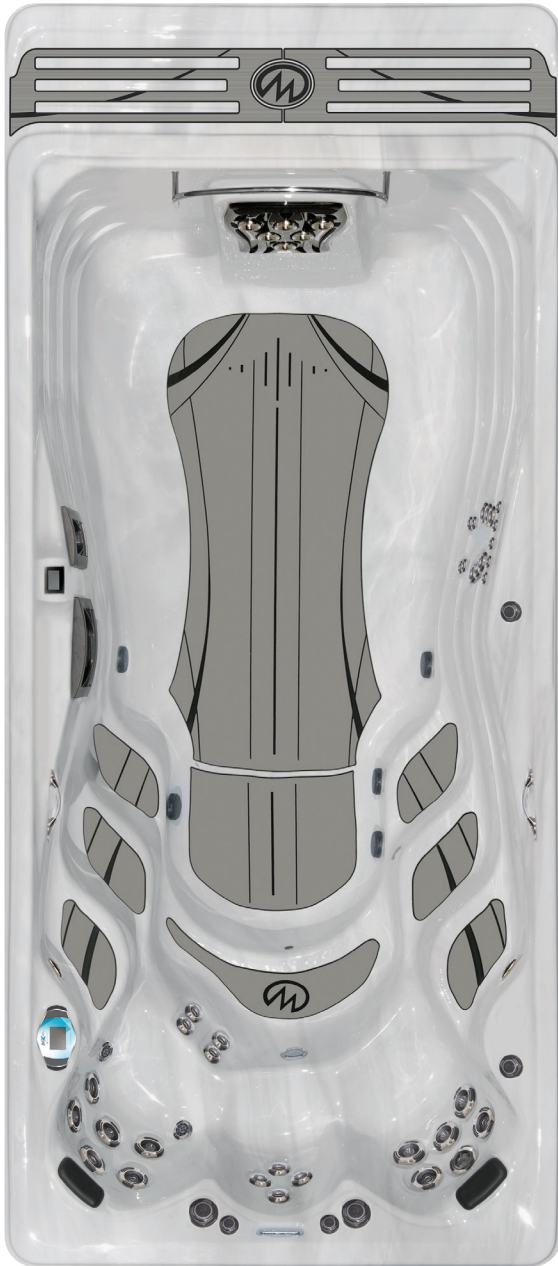


### SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING

Graphite Grey





## Challenger 18 D *Elite Performance, Airless VIP System*

The Challenger 18 D features an uninhibited swim area and increased depth for buoyancy. With an airless jet system, this swim spa is ideal for endurance athletes, fitness enthusiasts, and wellness seekers. Set the current for your own pace, whether you want a challenging workout or recovery session, through activation of the pumps. After a workout, you'll enjoy the relaxation and rejuvenation of the Xtreme Therapy Cove and contoured seats with massaging jets.



Dimensions	547 cm x 239 cm
Depth	153 cm
Water Capacity	7 874 L
Weight: Dry/Full	1 288 kg / 9 578 kg
Propulsion System	Airless VIP Technology
Power Requirement	32 Amps
Pumps	1x 2-Spd 3HP + 1x 1-Spd 3HP + 1x 1-Spd 2.5HP
Stainless Steel Jets	45 (Including 6 Airless VIP Jets)
Water Feature	1
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Exclusive Features	Mast3rPur™ Water Management System SoftTread™ Non-slip
Exclusive Accessories	H2Xercise™ Fitness System

### SHELL OPTION

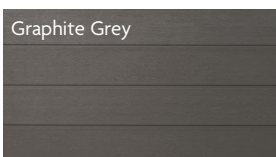
Sterling Silver Marble



### SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING

Graphite Grey





## Challenger 19 D *Elite Performance, Airless VIP System*

TWO BODIES OF WATER, TWO DIFFERENT TEMPERATURES  
Set the pace of your workout through activation of multiple pumps and the Airless VIP system. Swim, jog, walk or exercise in the uninhibited swim area, with the water set to a personal comfort zone in the 20s. On the other side, settle into the hot tub with the temperature set up to 40°C. This full-size hydrotherapy hot tub has 31 jets, ergonomic seating, and was designed to give your mind, body and spirit a thorough rejuvenation. Say good-bye to the tensions, aches, and stresses of the day.



Dimensions	587 cm x 239 cm
Depth	153 cm
Water Capacity	10 388 L
Weight: Dry/Full	1 558 kg / 10 791 kg
Propulsion System	Airless VIP Technology
Power Requirement	Swim End - 32A   Spa End - 32A
Pumps	2x 2-Spd 3HP + 2x 1-Spd 3HP + 1x 1-Spd 2.5HP
Stainless Steel Jets	50 (Including 6 Airless VIP Jets and 1 Master Blaster®)
Water Features	5
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Exclusive Features	StressRelief Neck and Shoulder Seat™ Mast3rPur™ Water Management System SoftTread™ Nonslip
Exclusive Accessories	H2Xercise™ Fitness System

### SHELL OPTION

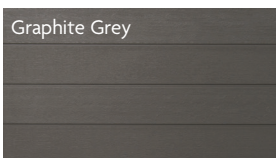
Sterling Silver Marble



### SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING

Graphite Grey



# H2X FITNESS SWIM SPAS

## MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new elementary school in 2013, and a new high school in 2018 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized Christian school does an outstanding job educating children as well as working with children with developmental problems. With every Master Spas swim spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



## MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit [MasterSpas.com/cares](http://MasterSpas.com/cares)



H2X FITNESS SWIM SPAS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of swim spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some photos of the swim spas in the brochure the warning signage has been removed from the photos (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time. REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first. Master Spas, H2X, and EcoPur are registered trademarks of Master Spas, LLC. EcoPur® Patent US 6,962,660 B2.



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