





WIN YOUR DAY Mill





MICHAEL PHELPS SIGNATURE SWIM SPAST

BY MASTER SPAS

Win Your Day

Discover the pool alternative and backyard retreat that will help you lead an active lifestyle. With a Michael Phelps Signature Swim Spa by Master Spas, you can enjoy:

- Swimming and aquatic exercise
- Relaxing massage therapy seats
- Water buoyancy that relieves pressure on aching joints
- Healthy, valuable family time
- Year-round use without leaving home

You deserve to feel your best but it's not always easy to accomplish the things that help you win your day. With a Michael Phelps Signature Swim Spa, you can incorporate fitness and wellness into your daily life and discover the balance you've been looking for. The Wave Propulsion System delivers an unparalleled current of water that can benefit anyone — from beginners to world-class athletes.

Win your day with a Michael Phelps Swim Spa by Master Spas.



MICHAEL PHELPS 23-TIME GOLD MEDALIST

In 2010, Master Spas started working with Michael Phelps and his coach. With input from Phelps, Master Spas was able to build upon its swim spa line and create



a pool alternative that would benefit Phelps and his training. More than that, the collaboration would grow the options for anyone who wanted a place to enjoy aquatic exercise and therapy, year-round.

"The Michael Phelps Signature Swim Spa helped me when I was in serious training mode. It allowed my coach to see and advise me on how to perfect my stroke. Whether you're on day one of a training program, recovering from an injury, or would enjoy a relaxing time with your family, you can benefit and feel great with a Michael Phelps Signature Swim Spa by Master Spas." — Michael Phelps

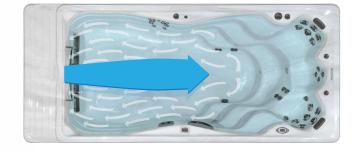




MOVING WATER

THE SHAPE OF A BETTER CURRENT

Swimmers and people who exercise will appreciate the unique design of the Michael Phelps Signature Swim Spa by Master Spas. But the curved design is not just about aesthetics or the structure. The design allows for the water flow to travel along the bottom and curved walls, outside of the main stream of water, reducing turbulence and creating a smoother current.





The Michael Phelps Signature Swim Spa has everything I could ask for and more. Our family has everything we now need at home and spend much more time together. It's outside, and we use it daily, year-round! It is perfect for my therapeutic workout that I need for my MS and arthritis.

— Mary Anne M., Choctaw, OK



I swam in six different swim spas before choosing the MP Signature. It had the best current with the best system for adjusting it. The size was good (I'm 6'2"), and the salesman was knowledgeable.

— Philip M., Carson, NV



WAVE PROPULSION® TECHNOLOGY SYSTEM: A CLEAR DIFFERENCE

What sets the Michael Phelps Signature Swim Spa by Master Spas apart from other swim, fitness, and therapy spas? Actually, the difference is pretty clear.

The revolutionary Wave Propulsion Technology System delivers a deep and wide current of pure water flow with virtually no turbulence compared to industry standard jetted swim spas.



The unique propeller design of the Wave Propulsion System does not require air to be introduced into the water to increase its strength. This allows for a more realistic swimming

experience with less turbulence and the ability to swim any stroke you want.

ADVANTAGES OF WAVE PROPULSION TECHNOLOGY:

- Steady stream of water
- Variable speed current
- Swim in place, similar to a treadmill for runners
- No tether required
- No flip turns!



CATCH YOUR OWN WAVE

We all have different strengths and skills. Swim to your potential with the Wave Propulsion® System. Which wave will you catch?



WAVE XP PROPULSION $^{\scriptscriptstyle{\text{TM}}}$

The Wave XP Propulsion System, standard on all models, generates a current for a swimming pace equal to 61.3 seconds per 100-meter swim and is ideal for anyone who wants to train or use the swim spa as the centerpiece of their swimming routine.



SWIMMING

SET YOUR SIGHTS

Enjoy a continuous swimming experience with a Michael Phelps Signature Swim Spa by Master Spas. Thanks to the innovative propulsion system, your goals are within reach — without ever reaching the wall of the swim spa. A generous swim area, with increased depth, offers the space to refine your stroke technique, focus on body position, and improve your endurance. With easy-to-use controls, you can set your pace and improve your confidence in the water. That's why Master Spas Swim Spas are the Official Supplier of USA Swimming and the Official Swim Spas of the IRONMAN World Championship.









Set the pace of your workout and adjust the resistance of the water current with the SwimNumber System. Go from a recovery workout to a challenging interval with



the press of a button. The variable speed goes from zero to 100 so you can find your number, whether you are a novice swimmer or competitive athlete.

SMART WORKOUTS

Also exclusive with the SwimNumber System are pre-programmed Smart Workouts, including beginner, intermediate and advanced levels. Each Smart Workout changes the speed of the water current at different timed increments during the routine.



The Michael Phelps Signature Swim Spa is the best of both worlds. It gives us a spa and a year-round pool. The quality of the pool is second to none. As a swimmer, it provides me the ability to swim at home instead of going to a public pool. This has been the best investment I could have made. My kids love playing in the pool as well as learning their swim strokes in the current.

— Kevin D., El Paso, TX



SNAPP: THE MICHAEL PHELPS SWIM APP*

You are in control of your workout with SNAPP, the SwimNumber App* exclusively for Michael Phelps Swim Spas by Master Spas. SNAPP is easy to use, customize, and operate directly from an iPad. It connects to the Wave Propulsion® System and changes the speed of the water current at timed increments while you are swimming or exercising, to range from intense training conditions to slow cool-down speeds. Water speeds range from 0-100, so you can choose your personal level of resistance depending on your workout.

Choose a pre-programmed Smart Workout or customize a session in the swim spa with SNAPP. Included are workouts for swimming, fitness, and training categories at beginner, intermediate, and advanced levels. Users can take advantage of video workouts designed by world-class coaches and trainers.

Track your progress, including distance, calories, time, and more. You can also save workouts and share results on social media.



SNAPP Michael Phelps Swim App is available for download on iPad only through the Apple Store.

*SNAPP APP requires separate Wifi module upgrade and iPad to function. Purchase through your Master Spas dealer.



TAKE THE STRESS OUT OF EXERCISE

A Michael Phelps Signature Swim Spa will help you change the way you move. Take advantage of the natural properties of water to improve your endurance, strength, and flexibility.

POWER OF WATER

Move more freely and get more out of your workout when you exercise in the obstacle-free swim area. The buoyancy of water reduces stress on the joints and improves range of motion. Water's resistance varies on the speed of the movement but it can be between 4 and 42 times greater than air. It's like a weight machine that you don't have to change the settings on.

YEAR-ROUND CONVENIENCE

Fitting in a workout or recovery session is easy with a Michael Phelps Signature Swim Spa. The at-home convenience cuts your commute and gives you 24/7 access, 365 days a year.

FIND YOUR FAVORITE EXERCISE:

- Walking
- Jogging
- Swimming
- Rowing
- Yoga/stretching
- Resistance training
- Core strengthening





H2XERCISE™ FITNESS SYSTEM

Enjoy the benefits of aquatic resistance training with the H2Xercise Fitness System designed by Master Spas together with aquatic fitness/conditioning expert Dr. Rick McAvoy. With the purchase of your swim spa, you'll receive a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.

"As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 25 years, I have treated numerous types of orthopedic and neurological conditions. I have witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

"Whether your goal is to improve flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, a Master Spas Swim Spa is the perfect aquatic machine."

- Dr. Rick McAvoy PT, DPT, CSCS









Looking for solutions for pain relief and other health benefits of aquatic therapy? Get your free booklet at MichaelPhelpsSwimSpa.com.



RELIEVE PAIN WITH AQUATIC THERAPY

More than 50 million Americans live with chronic pain. It can be frustrating when pain affects your quality of life and limits daily activities. But aquatic exercise and therapy can help with arthritis, fibromyalgia, back pain, and other conditions so that you can live life better.

The buoyancy of water reduces the effects of gravity on the body. When a person is standing in chest-deep water, as you would in a Michael Phelps Signature Swim Spa, the water supports 90 percent of a person's bodyweight for reduced impact on joints and greater flexibility. What does that mean? A 150-pound person would "weigh" only 15 pounds in the water.

Water's natural resistance also offers benefits. The water will support your body when exercising in a Michael Phelps Signature Swim Spa, allowing you to strengthen muscles and improve your balance (and confidence).



"I am 62 years old, and I suffer from arthritis in my right leg and hip. I experienced pain and cramps when walking, but it was worse when I'd try to climb stairs. In the past, I've tried going to the gym, using a treadmill, and doing my stretches, but I was discouraged with the results. I remember starting in the swim spa on a Tuesday. Within two days I could go up stairs! And I mean straight up, only one foot per step! I said to my friend Paul, 'Look at this - it's working!' After the third day, I felt incredible!"

— Patricia K., Saco, ME



Life can be busy but it shouldn't get in the way of taking time for yourself. A Michael Phelps Signature Swim Spa by Master Spas provides a calming retreat where you can find relief from muscle aches and acquire peace of mind. Together, water temperature, buoyancy, and spa jets create the ultimate wellness experience.

A TRUE FULL-BODY MASSAGE

There is no better cure for life's daily dose of stress than a therapeutic swim spa massage. Adjustable jets give you complete control over the water flow, which means your massage can be customized to be a nice gentle touch to a maximum muscle-kneading force. With therapy seating and the Xtreme Therapy Cove, you can find your perfect spot — whether you want to melt away the stress of the day, recover from a workout, or manage chronic pain.



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Master Blaster® Foot Massage Therapy - MP Momentum D Only

StressRelief Neck and Shoulder Seat $^{\text{\tiny TM}}$ - MP Momentum D & Force D Models Only



STRESSRELIEF NECK AND SHOULDER SEAT™*

The StressRelief Neck and Shoulder Seat features specially designed shoulder jets that apply tension-relieving massage where it's needed most, across the neck and shoulders.

XTREME THERAPY™ COVE

Enjoy a complete therapeutic massage for your lower back, hips, thighs, and calves.

MASTER BLASTER® FOOT MASSAGE THERAPY**

A rejuvenating foot massage is good for the sole — and soul. The exclusive Master Blaster Foot Therapy System features dual jet clusters with 28 individual nozzles that help relieve pressure and aches.



FAMILY FUN

MAKING MEMORIES

Create a backyard destination with a Michael Phelps Signature Swim Spa by Master Spas. All ages will enjoy swimming, relaxing, and playing in the spacious swim area. Optional high-end stereo and LED lights enhance the look of the swim spa, setting the scene for any gathering.



"I can't tell you how much I love my Michael Phelps Signature Swim Spa! We use it every day, and we enjoy knowing that we are getting great exercise and having so much fun without leaving our home. And, it's added such a beautiful addition to our backyard!"

— Steve M., Lewisville, NC

RECONNECT

A busy schedule can make it challenging to spend time with your favorite people. A Michael Phelps Signature Swim Spa creates an inviting space for catching up and conversation. The time you save by exercising at home can be spent enjoying moments with friends and family.

^{*}Available on MP Force D and MP Momentum D models only.

^{**} Available on MP Momentum D only.



CLEAN, PURE WATER

At Master Spas, we want you to spend more time enjoying our products and less time taking care of them. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system.



ECOPUR® CHARGE

Taking a hint or two from Mother Nature, the EcoPur® Charge water purification system incorporates a specific blend of minerals into one of the filters in your swim spa. As the

water rushes into, over, and through EcoPur® Charge, large contaminants are filtered from the water. Then, the water interacts with a special blend of minerals including Copper (Cu) and Zinc (Zn), creating an electro-chemical reaction that eliminates most microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smells associated with common systems.

Every Michael Phelps Signature Swim Spa by Master Spas also features an advanced Ozone system that kills pathogens and microorganisms, destroys organic materials, and oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



THE POWER OF 3

MAST3RPUR™ WATER MANAGEMENT SYSTEM*

The synergistic blend of three proven natural sanitizers provides water quality and care not found in any other swim spa, including those with salt systems. The Mast3rPur Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



OZONE kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal **UV-C LIGHT** is exposed to water it inactivates microorganisms and breaks down chloramines.



The unique combination of COPPER and ZINC in the patent-pending EcoPur® Charge filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively.

The Mast3rPur option also comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.

Clean, clear, fresh smelling and silkier water is available now with less work... another innovative, exclusive benefit only available through Master Spas.

* Optional



ENERGY EFFICIENT

Not only do Michael Phelps Signature Swim Spas by Master Spas outperform other swim spas, they actually cost less to operate, too. In fact, our swim spas are among the most energy-efficient swim spas on the market today. The motor used as part of the Wave Propulsion System costs up to 70% less to operate than industry standards. Most Michael Phelps Signature Swim Spas only require a 50-Amp electrical service** while other brands require 100 Amps or more to deliver an inferior experience.

All Michael Phelps Signature Swim Spas by Master Spas are built to be used year-round in every possible climate. In fact, environmentally-friendly Icynene foam insulation makes Michael Phelps Signature Swim Spas by Master Spas among the most energy-efficient swim spas in the industry. Every swim spa is built to not only meet but to exceed any stringent energy-efficiency regulation. All resulting in what really matters — a superior swim spa experience and savings for you and your monthly utility bill.

ADVANTAGES OF ICYNENE INSULATION OVER URETHANE INSULATION

- Icynene foam retains its insulating value for the life of the product unlike Urethane based foam that can lose 50% of its insulating value within two years.
- Icynene does not produce any harmful off-gas.
- Icynene is mold and mildew resistant.
- Icynene is the only insulating material certified by the Envirodesic Certification Program for healthier air quality.

^{**} MP Momentum D requires an 80-Amp System, and the Wave XP Pro option requires a 100-Amp System.



Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy hot tub. Where the benefits of both are joined to satisfy self-discipline and self-indulgence alike. This is the MP Momentum™ D by Master Spas — the best home swim spa experience of your life.



The MP Momentum D by Master Spas features the full power of Wave XP Propulsion for a deep, wide, smooth water current that is adjustable for individual resistance levels. On the other side, a full-size hydrotherapy hot tub with 36 jets and ergonomic seating designed to give your mind, body, and spirit a thorough rejuvenation. Enjoy a swim with water set to a personal comfort zone in the 80s, then settle into the hot tub side with the hydrothermal therapy set up to 104°. Say good-bye to the tensions, aches, and stresses of the day. It's more than a sensation; it's your solution.



EASY TO USE, EASY TO ENJOY

SOFTTREAD™ NONSLIP, COMFORT FLOOR SYSTEM BY SWIMDEK®

Making our swim spas safe and easy to use while getting in, out, or exercising, the SoftTread™, Nonslip, Comfort Floor System provides better grip, traction, and comfort on both the steps and floor of the swim spa. This system comes standard on all Michael Phelps Signature Swim Spas by Master Spas.

SoftTread is a trademark of Hyperform, Inc., dba SwimDek.

YOUR DESIGN



SHELL COLOUR



Sterling Silver Marble

SKIRT COLOUR

DuraMaster Premium[™] polymer skirting is available in Graphite Grey and is so durable, it comes with a lifetime warranty. MasterTech[™] Deluxe skirting features authentic wood grain patterns for a rich, three-dimensional look.

DURAMASTER PREMIUM™ SKIRTING (standard)



Graphite Grey (shown above)







AXIS® COVER SYSTEM

A ROLLING COVER THAT'S EASY TO USE

Available exclusively for all Master Spas swim spas, the Axis Cover System makes handling your swim spa cover easy! The innovative design and lightweight materials used in the Axis Cover mean rolling it up is quick and can be done by almost anyone. And when you're done using your swim spa, it's even easier to cover it back up.



This superior, patent-pending design features the best materials with an unmatched fit and finish, including:

- An energy-efficient, 5-layer insulation bag
- A unique fastening system for a nice taut look
- Safety locks to keep your swim spa secure

The Axis Cover System comes in Graphite Grey to match your cabinet. To see the Axis Cover in action, visit MasterSpas.com/axis.



SHELL OPTION



SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING





MP FORCE D

The MP Force D, the shortest of the Michael Phelps Swim Spas, is almost 5 meters long. Designed to meet a broad range of health and wellness needs, the MP Force D is ideal for swimming, aquatic fitness, therapy, and family fun.

Dimensions	511 cm x 239 cm	Efficient
Depth	153 cm	
Water Capacity	7,325 L	
Weight: Dry/Full	1 218 kg / 8,959 kg	
Propulsion System	Wave XP Propulsion™ Technology	
Power Requirement	32 Amps Swim Spa System + 32 Amps Spa Po	ool Zone
Pumps	1x 2-Spd 3HP + 1x 2-Spd 3HP	
Stainless Steel Jets	39	
Water Features	5	
Ozone System	Standard	
Filtration	EcoPur® Charge	
LED Lighting	Waterline	
Premium Features	StressRelief Neck and Shoulder Seat™ Wi-Fi Module, Noise Reduction System SoftTread™ Nonslip Mast3rPur™ Water Management	
Exclusive Accessories	SwimNumber System, H2Xercise™ Fitness S	ystem
Add Ons / Upgrades	Wifi Module & SwimNumber App (iPad only)













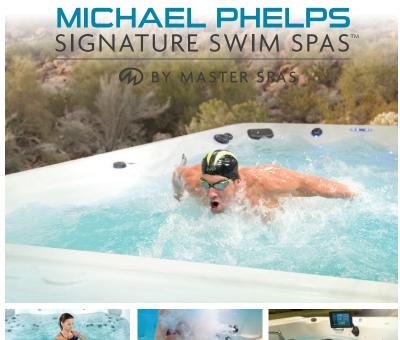
SHELL OPTION



SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING







	ENE G Efficier
Dimensions	547 cm x 239 cm
Depth	153 cm
Water Capacity	7,874 L
Weight: Dry/Full	1,288 kg / 9,578 kg
Propulsion System	Wave XP Propulsion™ Technology
Power Requirement	32 Amps Swim Spa System + 32 Amps Spa Pool Zone
Pumps	1 x 2-Spd 3HP + 1x 1-Spd 3HP
Stainless Steel Jets	39
Water Features	1
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
	SoftTread™ Nonslip
	Mast3rPur™ Water Management System
Exclusive Accessories	SwimNumber System, H2Xercise™ Fitness System
Add Ons / Upgrades	Wifi Module & SwimNumber App (iPad only)













SHELL OPTION



SKIRT OPTION

DURAMASTER PREMIUM™ SKIRTING











MICHAEL PHELPS SIGNATURE SWIM SPAST









$MP MOMENTUM^{TM} D$

The dual temperature of the MP Momentum D is the best of both worlds. The hot tub side will treat you with a hydrothermal massage that will renew your spirit. The swim side features separate controls to set the ideal temperature for your exercise or swim routine, as well as controls for the Wave XP Propulsion TechnologyTM System. The Xtreme Therapy Cove on the swim side completes your full body massage.

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Dimensions	587 cm x 239 cm	
Depth	153 cm	
Water Capacity	10,388 L	
Weight: Dry/Full	1,558 kg / 10,791 kg	
Propulsion System	Wave XP Propulsion™ Technology	
Power Requirement	2 x 32 Amps Swim Spa System + 15 Amps Spa Pool Zone	
Pumps	1 x 2-Spd 3HP + 1x 1-Spd 3HP	
Stainless Steel Jets	45 Jets, Including 2 Master Blaster® Foot Massage Jets	
Water Features	5	
Ozone System	Standard	
Filtration	EcoPur® Charge	
LED Lighting	Waterline	
Premium Features	StressRelief Neck and Shoulder Seat™ Wi-Fi Module, Noise Reduction System SoftTread™ Nonslip	
Exclusive Accessories	Mast3rPur TM Water Management	
	SwimNumber System, H2Xercise TM Fitness System	
Add Ons / Upgrades	Wifi Module & SwimNumber APP (iPad only)	





MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new elementary school in 2013, and a new high school in 2018 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized Christian school does an outstanding job educating children as well as working with children with developmental problems. With every Master Spas swim spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.

In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.





MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.

Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit MasterSpas.com/cares



MichaelPhelpsSwimSpa.com



MICHAEL PHELPS SIGNATURE SWIM SPAS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



















ERNST & YOUNG ENTREPRENEUR OF THE YEAR



Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of swim spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some photos of the swim spas in the brochure the warning signage has been removed from the photos (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time. REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first. Master Spas, MP Force, Wave Propulsion, and EcoPur are registered trademarks of Master Spas, LLC. IRONMAN and the "M-Dot" logo are registered trademarks of World Triathlon Corporation, used herein by permission. Apple is a trademark of Apple Inc., registered in the U.S. and other countries. Android is a trademark of Google, Inc. Patents: masterspas.com/patents



OFFICIAL SWIM SPA

